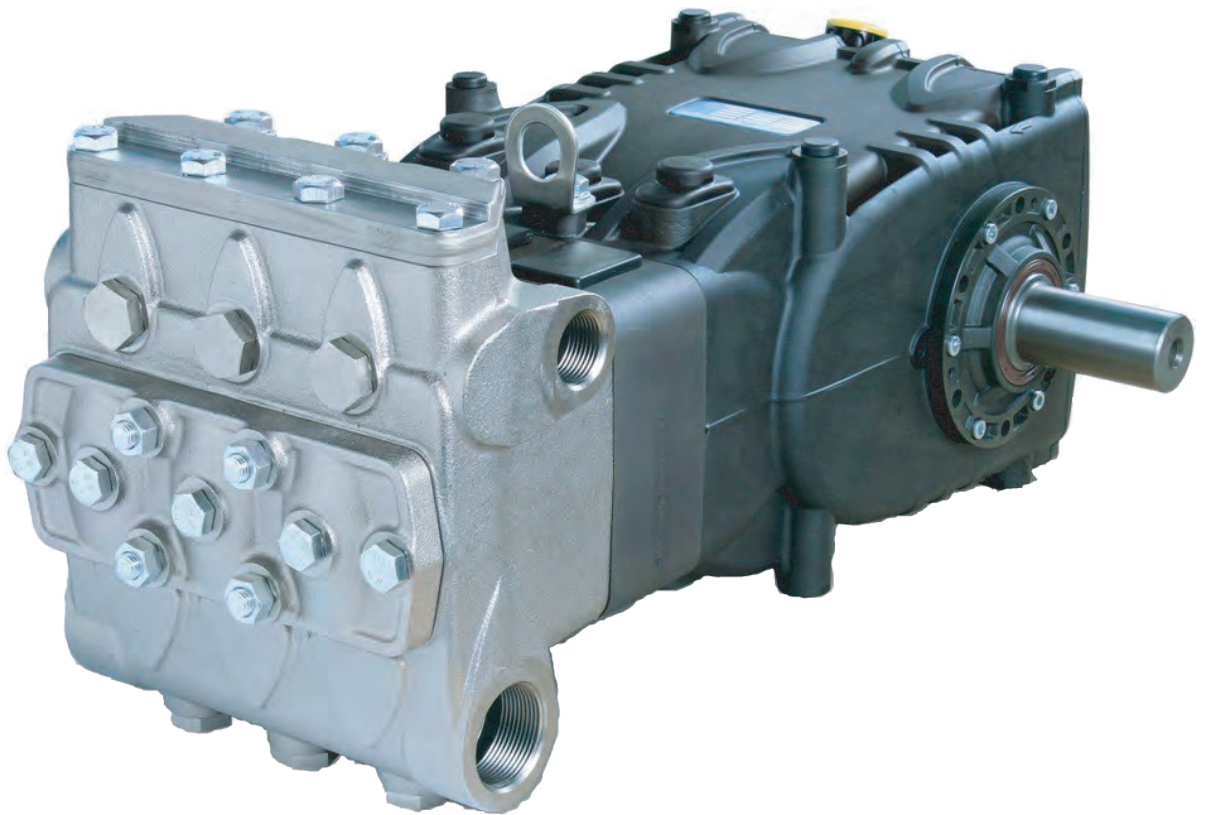





FORDIA®

ELEPUMP

Serie KF-50M



Manuale uso e manutenzione
Use and Maintenance Manual
Manuel d'utilisation et d'entretien
Betriebs- und Wartungsanleitung
Manual de Uso y mantenimiento
Manual de uso e manutenção
Руководство по эксплуатации и техническому
обслуживанию

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1 INTRODUCTION

This manual describes the instructions for use and maintenance of the KF50M pump and should be carefully read and understood before using the pump.

Proper pump operation and duration depend on the correct use and maintenance.

Interpump Group disclaims any responsibility for damage caused by negligence or failure to observe the standards described in this manual.

Upon receipt, verify that the pump is intact and complete. Report any faults before installing and starting the pump.

2 DESCRIPTION OF SYMBOLS

Read the contents of this manual carefully before each operation.



Warning Sign



Read the contents of this manual carefully before each operation.



Danger Sign

Danger of electrocution.



Danger Sign

Wear a protective mask.



Danger Sign

Wear protective goggles.



Danger Sign

Put on protective gloves before each operation.



Danger Sign

Wear appropriate footwear

3 SAFETY

3.1 General safety warnings

Improper use of pumps and high pressure systems as well as non-compliance with installation and maintenance standards can cause serious damage to people and/or property. Anyone assembling or using high pressure systems must possess the necessary competence to do so, knowing the characteristics of the components that will assemble/use and take all precautions necessary to ensure maximum safety in all conditions of use. In the interest of safety, both for the Installer and the Operator, no reasonably applicable precaution should be omitted.

3.2 Essential safety in the high pressure system

1. The pressure line must always be provided with a safety valve.
2. High pressure system components, particularly for systems that operate primarily outside, must be adequately protected from rain, frost and heat.
3. The electrical control system must be adequately protected against sprays of bentonite and must meet specific regulations in force.
4. The high pressure pipes must be properly sized for maximum operating pressure of the system and always and only used within the operating pressure range specified by the Manufacturer of the pipe itself. The same rules should be observed for all other auxiliary systems affected by high pressure.
5. The ends of high pressure pipes must be sheathed and secured in a solid structure, to prevent dangerous whiplash in case of bursting or broken connections.

6. Appropriate protective casing must be provided in pump transmission systems (couplings, pulleys and belts, auxiliary power outlets).

3.3 Safety during work



The room or area within which the high pressure system operates must be clearly marked and prohibited to unauthorised personnel and, wherever possible, restricted or fenced. Personnel authorised to access this area should first be instructed how to operate within this area and informed of the risks arising from high pressure system defects or malfunctions.

Before starting the system, the Operator is required to verify that:

1. The high pressure system is properly powered, see chapter 9 par. 9.5.
2. The pump suction pipe must be free from blockage of any origin. We recommend use of: a solid waste storage tank.
3. Electrical parts are adequately protected and in perfect condition.
4. The high pressure pipes do not show signs of abrasion and the fittings are in perfect order.

Any fault or reasonable doubt that may arise before or during operation should be promptly reported and verified by qualified personnel. In these cases, pressure should be immediately cleared and the high pressure system stopped.

3.4 Rules of conduct for the use of lances



1. The operator must always place his safety and security first, as well as that of others that may be directly affected by his/her actions, or any other assessments or interests. The operator's work must be dictated by common sense and responsibility.
2. The operator must always wear a helmet with a protective visor, waterproof gear and wear boots that are appropriate for use and can ensure a good grip on wet floors.

Note: *appropriate clothing will protect against sprays of water but not from direct impact with jets of water or very close sprays. Additional protections may therefore be necessary in certain circumstances.*

3. It is generally best to organise personnel into teams of at least two people capable of giving mutual and immediate assistance in case of necessity and of taking turns during long and demanding operations.
4. The work area jet range must be absolutely prohibited to and free from objects that, inadvertently under a pressure jet, can be damaged and/or create dangerous situations.
5. The water jet must always and only be pointed in the direction of the work area, including during preliminary tests or checks.
6. The operator must always pay attention to the trajectory of debris removed by the water jet. Where necessary, suitable guards must be provided by the Operator to protect anything that could become accidentally exposed.
7. The operator should not be distracted for any reason during work. Workers needing to access the operating area must wait for the Operator to stop work on his/her own initiative, after which they should immediately make their presence known.
8. It is important for safety that all team members are always fully aware of each other's intentions in order to avoid dangerous misunderstandings.

- 9. The high pressure system must not be started up and run under pressure without all team members in position and without the Operator having already directed his/her lance toward the work area.

3.5 Safety during system maintenance

1. High pressure system maintenance must be carried out in the time intervals set by the manufacturer who is responsible for the whole group according to law.
2. Maintenance should always be performed by trained and authorised personnel.
3. Assembly and disassembly of the pump and the various components must only be carried out by authorised personnel, using appropriate equipment in order to prevent damage to components, in particular to connections.
4. Always only use original spare parts to ensure total reliability and safety.

4 PUMP IDENTIFICATION

Each pump has its own Serial No. XX.XXX.XXX see pos. ① and an identification label, see pos. ② of Fig. 1 which shows:

- Pump model and version
- Max revs.
- Absorbed power HP - kW.
- Flow rate l/min - Gpm.
- Pressure bar - P.S.I.

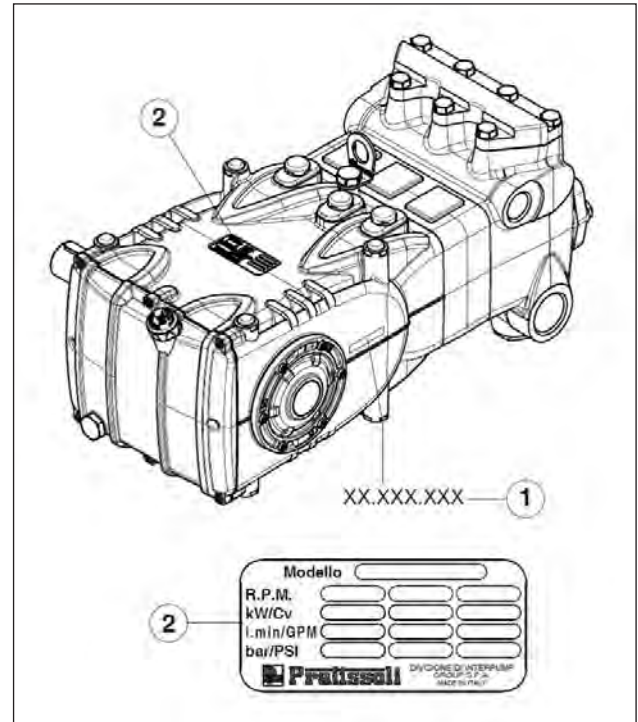


Fig. 1



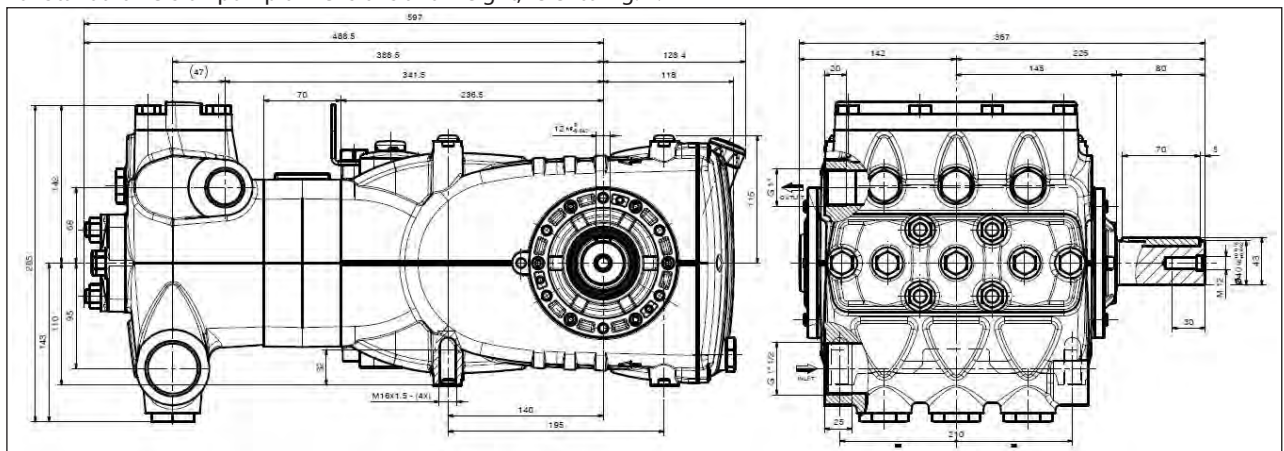
Model, version and serial number must always be indicated when ordering spare parts

5 TECHNICAL CHARACTERISTICS

Model	Rpm	Flow rate		Pressure		Power	
		l/min	Gpm	bar	psi	kW	HP
KF50M	370	109	29	50	725	10,4	14,2

6 DIMENSIONS AND WEIGHT

For Standard Version pump dimensions and weight, refer to Fig. 2.



Dry weight 64 kg.

Fig. 2

7 OPERATING INSTRUCTIONS



The KF50M pump has been designed and developed to operate in environments with atmospheres that are not potentially explosive and with fluids with a high percentage of bentonite, whose recommended maximum value of density is equal to ~ 45 sec. Marsh cone and at a maximum temperature of 40°C. Other liquids can be used only upon formal approval by the **Technical** or **Customer Service Departments**.

7.1 Bentonite temperature



The maximum permissible bentonite temperature is 30°C. However, the pump can be used with bentonite up to a temperature of 40°C, but only for short periods. In this case, it is best to consult the **Technical** or **Customer Service Departments**.

7.2 Maximum pressure and flow rate

The rated specifications stated in our catalogue are the max. that can be obtained by the pump. **Independently** of the power used, the maximum pressure and rpm indicated in the specification label can never be exceeded unless upon prior formal authorisation by our **Technical** or **Customer Service Departments**.

7.3 Minimum rotating speed

Any rotating speed other than that indicated in the performance table (see chapter 5) must be expressly formally authorised by our **Technical** or **Customer Service Departments**.

7.4 Sound emission

The sound pressure detection test was performed according to Directive 2000/14 of the European Parliament and Council (Machinery Directive) and EN-ISO 3744-1995 with class 1 instrumentation.

A final detection of sound pressure must be performed on the complete machine/system.

Should the operator be located at a distance of less than 1 metre, he will have to use appropriate hearing protection according to current regulations.





7.5 Vibration











The detection of this value shall be carried out only with the pump set up on the plant and at the performance declared by the customer. Values must be in accordance with regulations.

7.6 Brands and types of oils recommended

The pump is supplied with oil suitable for room temperatures from 0°C to 30°C.

Some types of recommended oil are indicated in the table below, these oils have additives to increase corrosion resistance and fatigue resistance (DIN 51517 part 2). Alternatively you can also use Automotive Gear SAE 85W-90 oil for gearing lubrication.

Manufacturer	Lubricant
 Agip	AGIP ACER220
 ARAL	Aral Degol BG 220
 BP	BP Energol HLP 220
 Castrol	CASTROL HYPIN VG 220 CASTROL MAGNA 220

Manufacturer	Lubricant
 DEA	Falcon CL220
 elf	ELF POLYTELIS 220 REDUCTELF SP 220
 Esso	NUTO 220 TERESSO 220
 FINA	FINA CIRKAN 220
 FUCHS	RENOLIN 212 RENOLIN DTA 220
 Mobil	Mobil DTE Oil BB
 Shell	Shell Tellus Öl C 220
 SRS	Wintershall Ersolon 220 Wintershall Wiolan CN 220
 TEXACO	RANDO HD 220
 TOTAL	TOTAL Cortis 220

Check the oil level and top up if necessary.

Using the oil dipstick pos. ①, Fig. 3.

The correct checking of the oil level is made with the pump not running, at room temperature. The oil change must be made with the pump at working temperature, removing: the oil dipstick, pos. ①, and then the plug pos. ②, Fig. 3.

The oil check and change must be carried out as indicated in the table in Fig. 14 chapter 11.

The quantity required is ~ 3.8 litres.

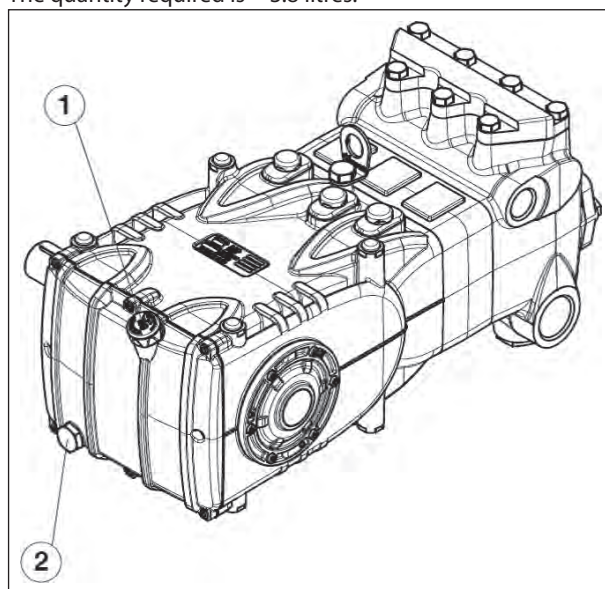


Fig. 3

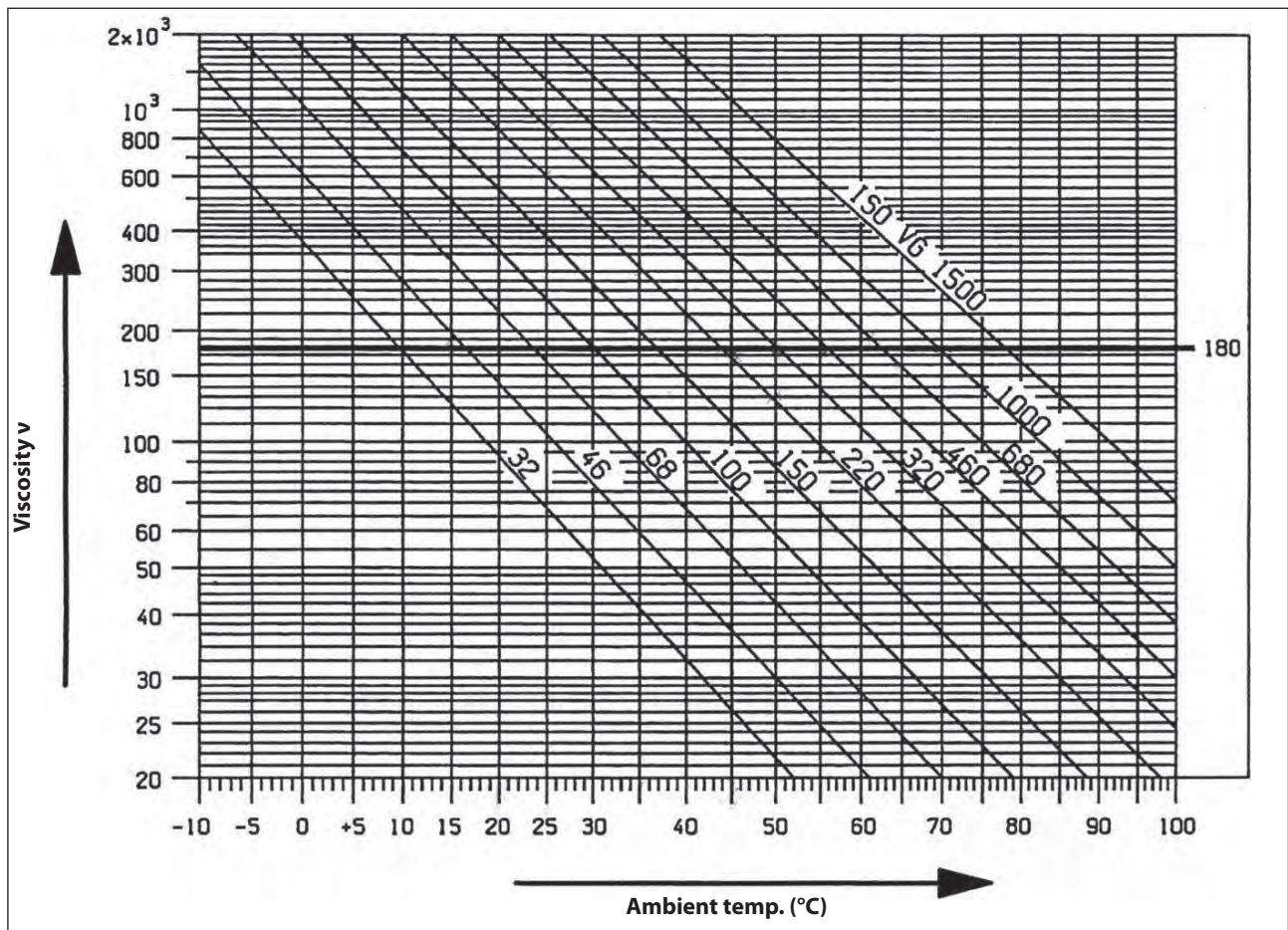


In any case the oil must be changed at least once a year, as it is degraded by oxidation.

For a room temperature other than between 0°C - 30°C, follow the instructions in the following diagram, considering that oil must have a minimum viscosity of 180 cSt.

Viscosity / Room Temperature diagram

mm²/s = cSt



The used oil must be placed in a suitable container and disposed of in special centres. It absolutely should not be discarded into the environment.

8 PORTS AND CONNECTIONS

The KF50M series pumps (see Fig. 4) are equipped with:

- ① 2 "IN" inlet ports 1" 1/2 Gas.
- Line connection to any of the two ports is indifferent for proper pump functioning. The unused ports must be hermetically closed.
- ② 2 "OUT" outlet ports 1" Gas.
- ③ 3 service ports 1/2" Gas; usually used for the pressure gauge.

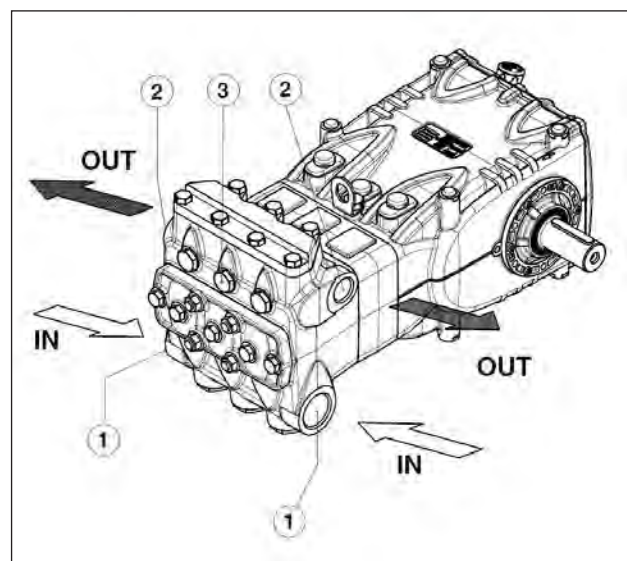


Fig. 4

9 PUMP INSTALLATION

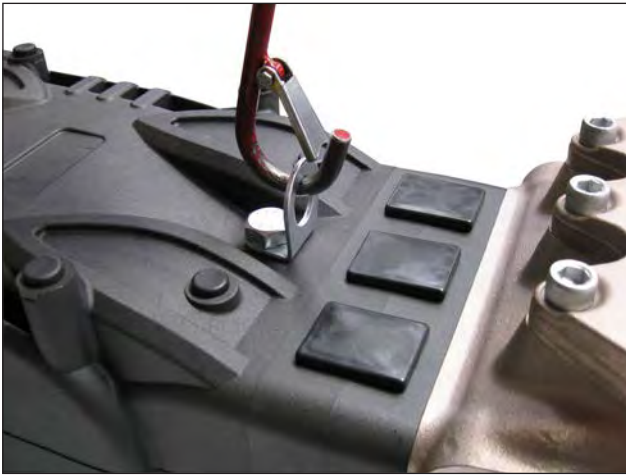
9.1 Installation

The pump must be fixed horizontally using the M16x1.5 threaded support feet. Tighten the screws with a torque of 210 Nm.

The base must be perfectly flat and rigid enough as not to allow bending or misalignment on the pump coupling axis/transmission due to torque transmitted during operation. The unit cannot be fixed rigidly to the floor but must interposed with vibration dampers.

For special applications contact the **Technical** or **Customer Service Departments**.

A lifting bracket is mounted on the pump for easy installation, as per the figure below.



Should it be necessary to disassemble it, to avoid the entrance of dirt in the front part of the casing, close the threaded hole with the cap provided.



Replace the oil filling hole closing service plug (red) positioned on the rear casing cover. Check the correct quantity with the oil dipstick.

The oil dipstick must always be reachable, even when the unit is assembled.



The pump shaft (PTO) should not be rigidly connected to the propulsion unit.

The following types of transmission are recommended:

- Hydraulics by flange, for proper application consult with our **Technical** or **Customer Service Departments**.
- V-belts.
- Cardan-shaft (comply with manufacturer's Max. recommended working angles).
- Flexible joint.

9.2 Rotation direction

The rotation direction is indicated by an arrow located on the casing near the drive shaft.

From a position facing the pump head, the rotation direction will be as in Fig. 5.

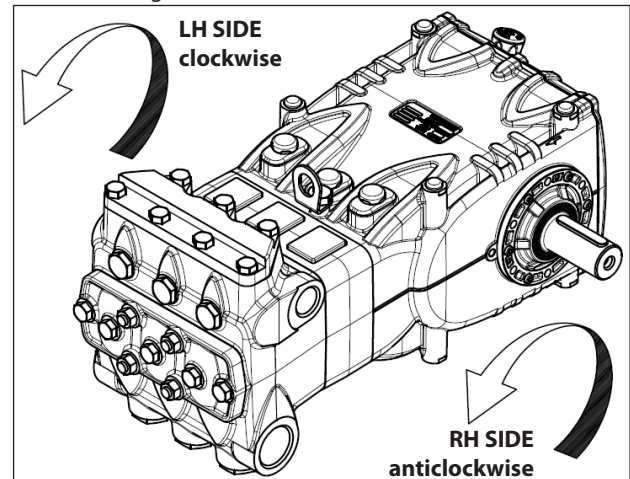


Fig. 5

9.3 Version change

The pump version is defined as right when:

Observing the pump facing the head side, the pump shaft must have a PTO shank on the right side.

The pump version is defined as left when:

Observing the pump facing the head side, the pump shaft must have a PTO shank on the left side.

Note. The version shown in Fig. 5 is right.



The version can only be modified by trained and authorised personnel and carefully following the instructions below:

1. Separate the hydraulic part from the mechanical part as indicated in chapter 2 par. 2.2.1 of the **Repair manual**.
2. Turn the mechanical part 180° and reposition the rear casing cover in such a way that the oil dipstick is turned upward. Reposition the lifting bracket and relative hole closing plugs in the upper part of the casing. Finally, properly reposition the specification label in its housing on the casing.



Make sure that the lower casing draining holes in correspondence with the pistons are open and not closed from the plastic plugs provided for the previous version.

3. Unite the hydraulic part to the mechanical part as indicated in chapter 2 par. 2.2 of the **Repair manual**.

9.4 Hydraulic connections

In order to isolate the system from vibrations produced by the pump, it is advisable to make the first section of the duct adjacent to the pump (both suction and outlet) with flexible piping. The consistency of the suction section must be such as to prevent deformations caused by vacuums produced by the pump.

9.5 Pump supply

A positive head of at least 0.20 metres is required for the best volumetric efficiency, to be increased with increasing fluid density.



For the priming conditions see the chart in par. 9.8.

9.6 Suction line

For a smooth operation of the pump, the suction line should have the following characteristics:

1. Minimum internal diameter for pipes of length less than 8 m. 1"1/2.

The pipe must be rigid enough to avoid self-constriction caused by the pressure drop.



Localised restrictions should be avoided along the run of the duct, as these can cause load losses resulting in cavitation. Avoid 90° elbow bends, connections with other piping, constrictions, counterslopes, inverted U- curves and T-connections.

2. With a layout that is set in such a way to prevent cavitation.
3. Completely airtight and constructed to ensure sealing over time.
4. Prevent that pump stopping causes emptying, even partial.
5. Do not use 3 or 4-way hydraulic fittings, adapters, swivel joints, etc. as they could jeopardise pump performance due to excessive head losses.
6. Avoid use of base valves or other types of unidirectional valves.
7. Do not recirculate by-pass valve discharge directly into suction.
8. Provide for proper guards inside the tank to prevent that bentonite flow from the bypass and the tank supply line can create vortexes or turbulence near the pump supply pipe port.
9. Make sure the suction line is thoroughly clean inside before connecting it to the pump.

9.7 Outlet line

For the correct laying of the outlet line, the following installation rules must be followed:

1. The internal diameter of the pipe must be sufficient to ensure correct fluid velocity.
2. The first section of the line connected to the pump outlet must be a flexible hose, in order to isolate the vibrations produced by the pump of the rest of the system.
3. Use high pressure pipes and fittings to ensure high safety margins in all operating conditions.
4. Use pressure gauges suitable to withstand pulsating loads typical of the plunger pumps.
5. During the design stage, keep in mind the line load losses which result in a drop in pressure during use with respect to the pressure measured on the pump.
6. For those applications where pulses produced by the pump on the outlet line may prove harmful or unwanted, install a pulsation dampener of sufficient size.

9.8 Typical Diagram

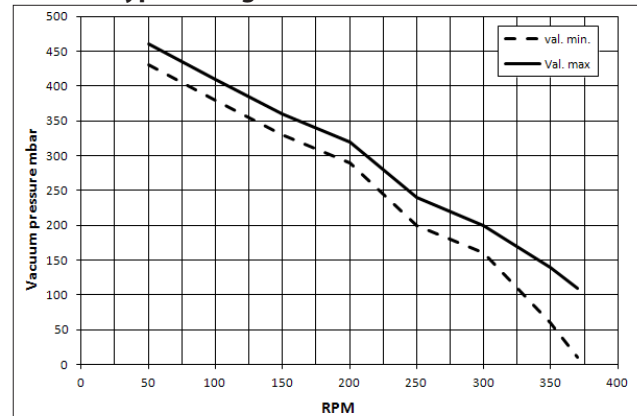


Fig. 6

9.9 V-belt transmission

The pump can be controlled by a V-belt system.
 For this pump model, we recommend use of 4 XPB belts (16.5x13 serrated). Use an XPC profile only for long durations.
 Both the characteristics and transmissible power of each belt can be verified in the diagram in Fig. 7, in relation to the number of rpm normally declared by the manufacturer.
 Minimum duct pulley diameter (on pump shaft): ≥ 250 mm.
 The radial load on the shaft must not exceed 7500 N (value necessary for Layout definition). The transmission is considered adequate if the load is applied to a maximum distance $a=40$ mm from the shaft shoulder (P.T.O) as shown in Fig. 10.



For dimensions differing from those specified above, contact our **Technical** or **Customer Service Departments**.

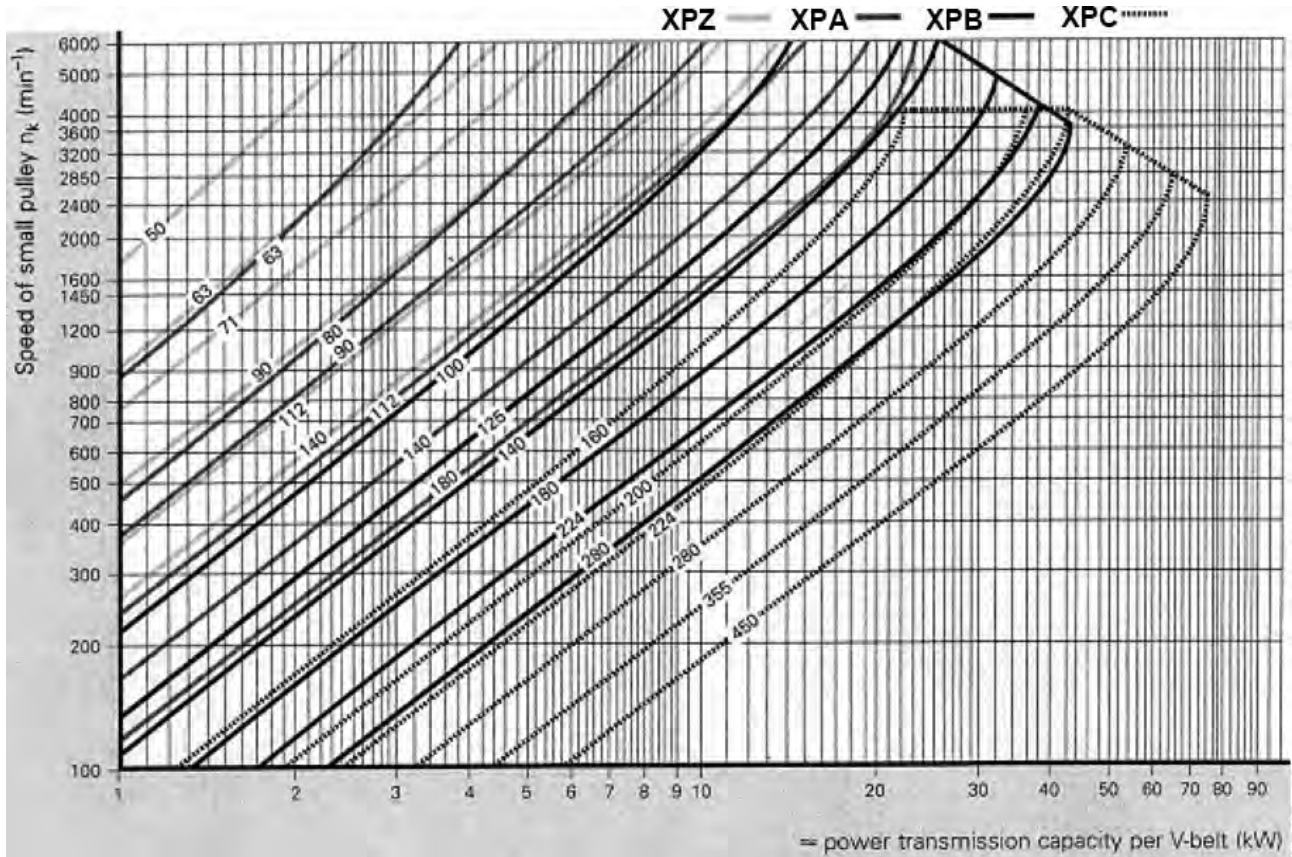


Fig. 7

9.10 Transmission definition

To prevent irregular radial loads on the shaft and the relative bearing, follow these directions:

- a) Use pulleys with V-belts with the size of the groove required/recommended by the manufacturer of belt used. In the absence of directions, follow Fig. 8 and the table in Fig. 9.

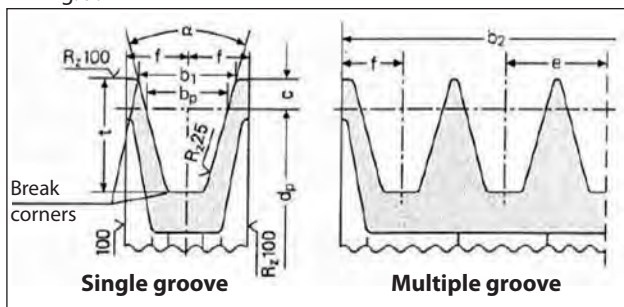


Fig. 8

Dimensions (in mm)

Belt section as per DIN 7753 part 1 and B.S. 3790		DIN symbol symbol B.S./ISO	XPB/SPB SPB	XPC/SPC SPC
Belt section as per DIN 2215 and B.S. 3790		DIN symbol symbol B.S./ISO	17 B	22 C
Pitch width			b_w	14.0
Increased grooving width $b_1 \approx$				$\alpha = 34^\circ$
				$\alpha = 38^\circ$
			c	8.0
Distance between grooving			e	23 ± 0.4
			f	14.5 ± 0.8
Increased grooving depth			t_{min}	22.5
α	34°	by primitive diameter narrow-section V-belts DIN 7753 part 1	d_w	from 140 to 190
	38°			> 190
α	34°	by primitive diameter classic section V-belts DIN 2215	d_w	from 112 to 190
	38°			> 190
Tolerance for $\alpha = 34^\circ-38^\circ$				$\pm 1^\circ$
Pulleys for b_2 by grooving number z $b_2 = (z-1) e + 2 f$			1	29
			2	52
			3	75
			4	98
			5	121
			6	144
			7	167
			8	190
			9	213
			10	236
			11	259
			12	282

Minimum pulley diameter must be respected.
Do not use laminated V-belts.

Fig. 9

- b) Use high performance belts – for example **XPB** instead of **SPB** – as a lower quantity of belts for the same transmitted power may be necessary and a consequent shorter resulting distance compared to the shaft shoulder (P.T.O) "a" of Fig. 10.

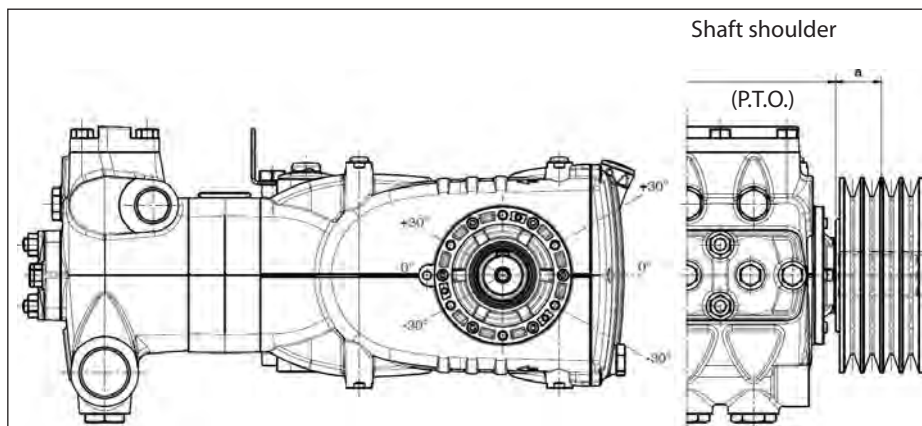


Fig. 10

- c) Pull the belts according to manufacturer instructions. Excessive pulling can cause reduced bearing life and wear out the pulley prematurely. Pulling depends on different variables as indicated in point. 9.11.
- d) Belt length has a natural tolerance $\geq \pm 0.75\%$. For this reason, the 4 belts must be purchased as a pair.
- e) Follow the direction of the belt pull as shown in Fig. 9 for other needs, contact our **Technical or Customer Service Departments**.
- f) Take care of the alignment of the driving pulley and driven pulley grooves.

9.11 Definition of static pull to apply on belts

Static pull depends on:

- a) The wheelbase between the two pulleys (belt length).
- b) The load due to static pull of the belt.
- c) The number of belts.
- d) The winding angle of the smallest pulley.
- e) Average speed.
- f) Etc.

Values of the static pull to be applied can be obtained from the diagram in Fig. 11 for belts with a XPB profile in relation to the wheelbase.

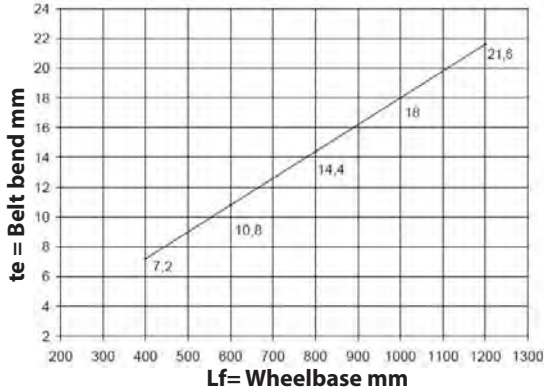


Fig. 11

Conclusion: with a wheelbase of 600 mm and with a dynamometer, loading the belt branch with 75 N as indicated in Fig. 12, a "te" bend of approximately 10.8 mm is obtained.

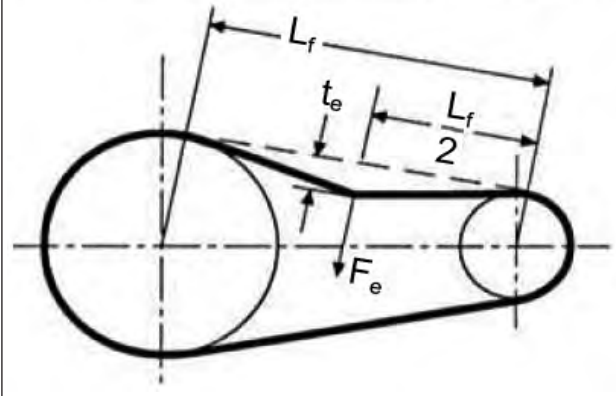
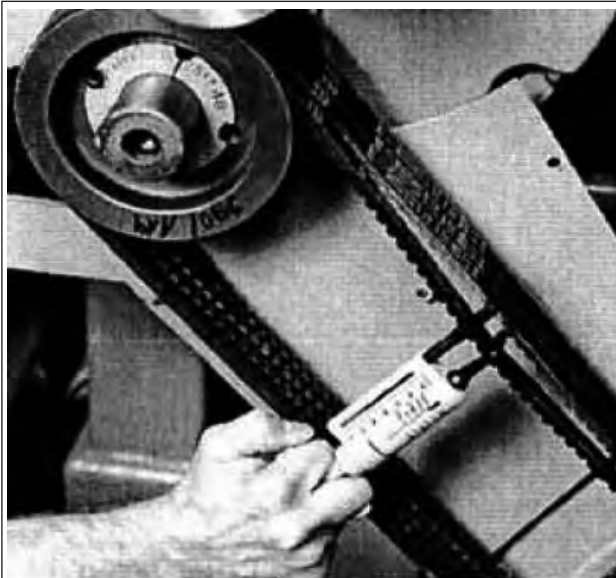


Fig. 12

Lf = Wheelbase
te = Belt bend
Fe = 75 N Dynamometer load

Note₁. Unless otherwise stated by the supplier of the belts, control of proper pull and its relative re-tensioning should be performed after no less than 30 minutes of motion necessary for the normal adjustment of the belts. Best performance and durability will be achieved with proper tensioning.

Note₂. In case of necessity or for routine maintenance, never replace a single belt but the complete set.

10 START-UP AND OPERATION

10.1 Preliminary checks

Before start-up, ensure that:



The suction line is connected and pressurised (see par. 9.4 - 9.5 - 9.6) and the graphs in par. 9.8.

1. The suction line ensures a hermetic seal over time.
2. Any shut-off valves between the supply source and the pump are fully open. The outlet line during is free discharge, to permit air present in the pump head to come out quickly and therefore favour fast priming.
3. All suction and outlet fittings and connections are properly tightened.
4. The coupling tolerances on the pump/transmission axis (half-joint misalignment, Cardan joint tilt, belt pulling, etc.) remain within limits required by the transmission manufacturer.
5. Oil in the pump casing is at level, verified with a dipstick (pos. ①, Fig. 13) and exceptionally with a level indicator (pos. ②, Fig. 13).

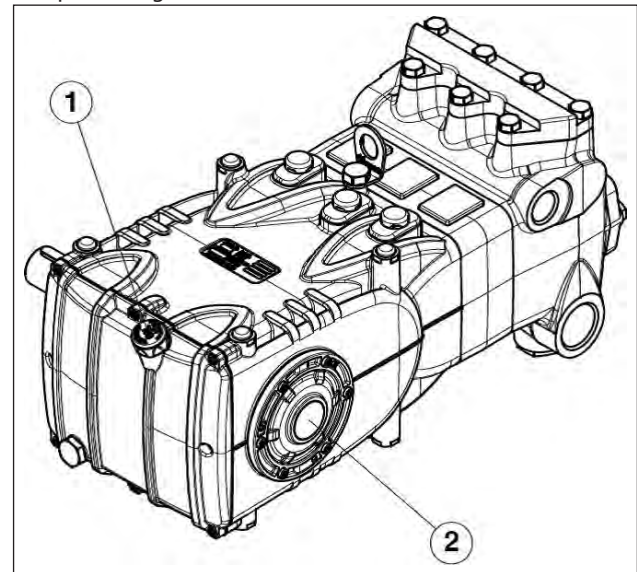


Fig. 13



In case of prolonged storage or long-term inactivity, check proper functioning of the suction and outlet valves.

10.2 Start-up

1. At first start-up, verify that the rotation direction and the supply pressure are correct.
2. Start-up the pump without any load.
3. Check that the supply pressure is correct.
4. Check that the rotation rpm during operation does not exceed the nominal rpm of the pump.
5. Let the pump run for a period of no less than 3 minutes, before putting it under pressure.
6. Before each pump stop, reset pressure by means of the control valve or with any relieving devices and reduce to a minimum rpm (activation with combustion motors).

11 PREVENTIVE MAINTENANCE

For pump reliability and efficiency, comply with maintenance intervals as shown in the table of Fig. 14.

Many applications will require changes at the frequency shown in the table due to severe and unusual operating conditions.

PREVENTIVE MAINTENANCE	
Every 100 hours	Every 300 - 500 hours
Check oil level	Change oil
	Check / Replace: Balls Valve housings
	Check / Replace: H.P. seal Wiper ring

Fig. 14



If the pump is temporarily not going to be used, in order to prevent stiffening or corrosion caused by the fluids being pumped, it is strongly recommended to flush all the components inside the head. To increase the component life of hydraulic parts, wash the parts with fresh water at the end of the working day

12 PUMP STORAGE

12.1 Long-term inactivity



If the pump is started for the first time after a long period from the date of shipment, before operation check the oil level, inspect the valves as specified in chapter 10, then follow described start-up procedures.

12.2 Method for filling pump with anti-corrosion emulsion or anti-freeze solution

- Make sure the connecting pipe is clean.
- Fix the suction pipe to the diaphragm pump, open the pump suction connection and attach the pipe between it and the diaphragm pump.
- Fill the container with solution / emulsion.
- Insert the free ends of the suction pipe and the high pressure exhaust pipe inside the container.
- Switch on the diaphragm pump.
- Pump the emulsion until it exits from the high pressure exhaust pipe.
- Continue pumping for at least another minute. The emulsion can be strengthened if necessary by adding Shell Donax for example to the solution.
- Stop the pump, remove the pipe from the suction connection and close with a plug.
- Remove the hose from the high pressure exhaust. Clean and grease and plug both pipe connections.

13 PRECAUTIONS AGAINST FROST



Follow the instructions in Chapter 12 in areas and times of the year at risk of frost (see point 12.2).



In the presence of ice, do not start the pump for any reason until the circuit has been fully defrosted, in order to avoid serious damage to the pump.

14 GUARANTEE CONDITIONS

The guarantee period and conditions are contained in the purchase agreement.

The guarantee will in any case be invalidated if:

- The pump is used for purposes other than for those agreed upon.
- The pump is fitted with an electric or combustion motor with performance exceeding those indicated in the table.

- Safety devices are decalibrated or disconnected.
- The pump is used with accessories or parts not supplied by Interpump Group.
- Damage has been caused by:
 - improper use
 - failure to follow maintenance instructions
 - any use different from that described in the operating instructions
 - lack of sufficient flow rate (suction)
 - defective installation
 - improper positioning or sizing of pipes
 - unauthorised design modifications
 - cavitation.

15 OPERATING FAULTS AND THEIR POSSIBLE CAUSES



The pump does not prime upon start-up:

- The pump is not primed and is running dry, rpm too high - see graph in par. 9.8.
- No suction bentonite.
- Valves are blocked.
- The outlet line is closed and does not allow air present in the pump head to come out.



The pump pulsates irregularly:

- Air suction.
- Insufficient supply.
- Bends, elbow bends, fittings along the suction line are choking the passage of liquid.
- The pump is not primed for insufficient head.
- The pump is not primed due to valve jamming.
- Worn valves.
- Worn pressure seals.
- Imperfect functioning of the pressure control valve.
- Problems on the transmission.



The pump does not supply the nominal flow rate/ excessive noise:

- Insufficient supply (see various causes as above).
- The number of rpms is less than the nominal rate.
- Excessive leakage of the pressure control valve.
- Worn valves.
- Excessive leakage of the pressure seals.
- Cavitation due to:
 - Improper sizing of suction ducts/undersized diameters.
 - Insufficient flow rate.
 - High fluid temperature.



The pressure supplied by the pump is insufficient:

- Use is or has become higher than the capacity of the pump.
- The number of rpms is insufficient.
- Excessive leakage of the pressure seals.
- Imperfect functioning of the pressure control valve.
- Worn valves.



The pump is overheated:

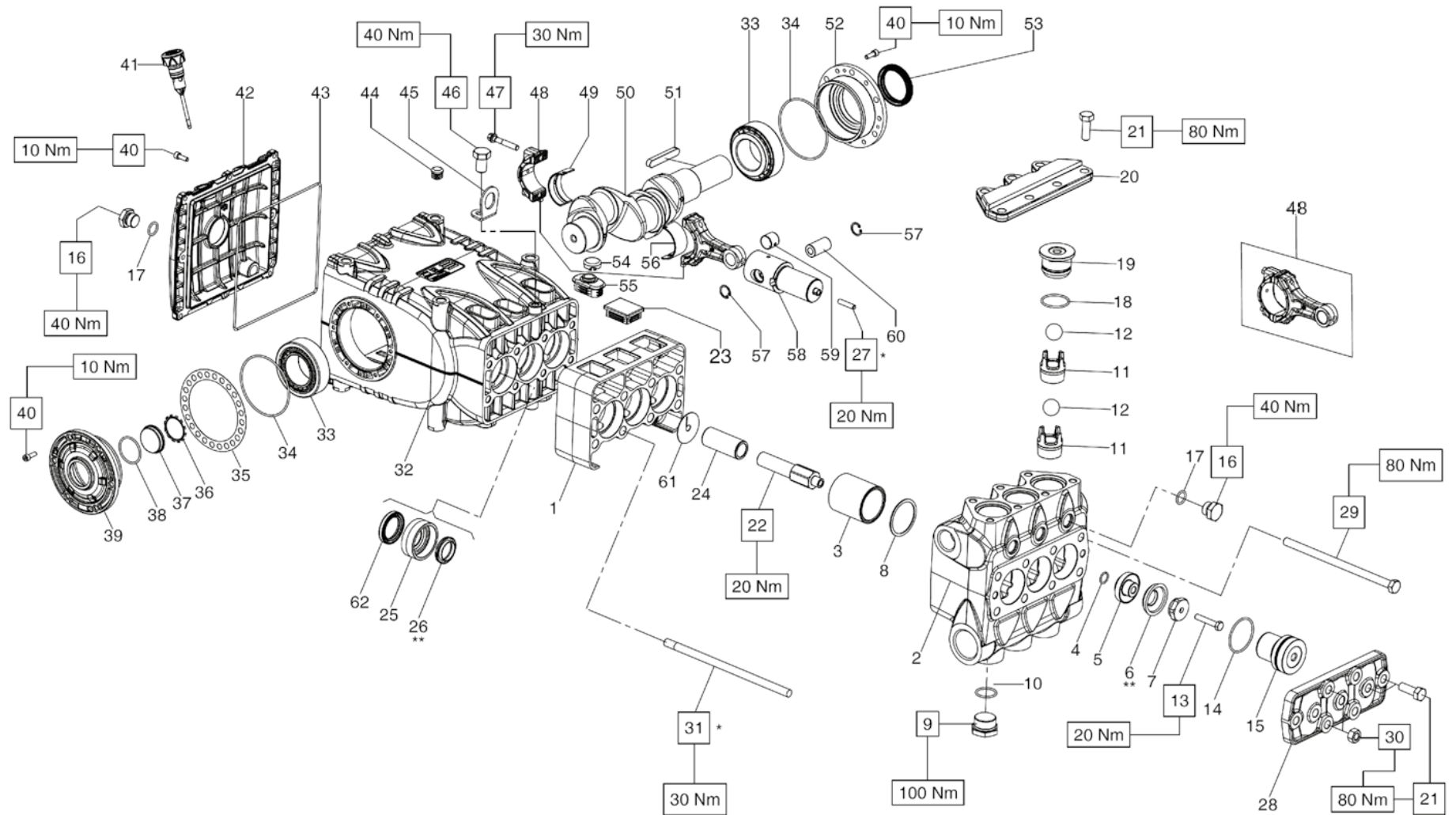
- The pump is working in pressure excess or the number of rpms is higher than the nominal rate.
- Oil in the pump casing is not at level or not the recommended type as detailed in chapter 7 (see point 7.6).
- Excess belt tension or joint or pulley alignment is incorrect.
- Excessive pump tilt during operation.



Vibrations and shock to pipes:

- Air suction.
- Imperfect functioning of the pressure control valve.
- Valve malfunction.
- Non-uniformity in the transmission motion.

EXPLODED DRAWING AND PART LIST



PART NUMBERS
ELEPUMP KF-50M SPARE PARE KIT LIST

ASSY	DESCRIPTION	PART NUMBER	KIT NUMBER
A	Piston seal kit KF50M	36-112-01	Kit 2224
B	Valves kit KF50M	36-112-02	Kit 2223
C	Piston rebuilt kit KF50M	36-112-03	Kit 2225
D	Complete seals kit KF50M	36-112-04	Kit 2226
E	Conrod bushing kit standard	36-112-05	Kit 2135
F	Conrod bushing kit oversize +0.25	36-112-06	Kit 2154
G	Conrod bushing kit oversize +0.50	36-112-07	Kit 2155

VIEW REFERENCE	DESCRIPTION	PART NUMBER	KIT	QTY REQUIRED
1	Spacer, manifold KF50M	31-112-018		1
2	Manifold NPT KF50M	31-112-020		1
3	Cylinder 50mm KF50M	31-112-001	C	3
4	O-ring 15.0 X 2.0 NBR 70 SH KF50M	31-112-016	A-C-D	3
5	Support piston, packing KF50M	31-112-002		3
6	Packing, piston, cup KF50M	31-112-017	A-C	3
7	Connector, piston support KF50M	31-112-004		3
8	Washer 50 X 60.4 X 1.5 KF50M	31-112-005	C-D	3
9	Plug, G 1" X 17 KF50M	31-112-021		3
10	O-ring 28.25 X 2.62 NBR 70 SH KF50M	31-112-022	B-D	3
11	Valve seat KF50M	31-112-006	B	6
12	Ball, valve 25.4 (1") KF50M	31-112-007	B	6
13	Bolt, M8X45 UNI 5737 KF50M	31-112-008		3
14	O-ring 52.07 X 2.62 NBR 70 SH KF40/KF50M	31-101-034	A-B-C-D	3
15	Plug, cap, piston KF50M	31-112-010		3
16	Plug, G1/2 X 13 nickel KF50M	31-112-034		1
17	O-ring 0.674 ID X 0.103 KF40/KF50M	31-101-010	D	4
18	O-ring 1.549 ID X 0.103 CS KF40/KF50M	31-101-007	B	3
19	Plug, cap, valve KF50M	31-112-012		3
20	Cover, valve plate KF50M	31-112-023		1
21	Bolt M12 X 35 UNI 5737 KF50M	31-112-024		12
22	Piston support KF50M	31-112-025		3
23	Cap, plastic 47 X 35 X 12.5mm KF50M	31-112-026		3
24	Piston 30 X 70 KF50M	31-112-027		3
25	Support, LPS KF50M	31-112-028		3
26	Seal 30 X 43 X 8.5mm KF50M	31-112-029	C-D	3
27	Bolt, stud, SS M7 X 32, 71 series KF50M	31-112-030		3
28	Cover, piston KF50M	31-112-031		1
29	Bolt, M12 X 220 UNI 5737 KF50M	31-112-032		4

PART NUMBERS

VIEW REFERENCE	DESCRIPTION	PART NUMBER	KIT	QTY REQUIRED
30	Nut, M12 X 19 X 10 UNI 5588, zinc KF50M	31-112-033		4
31	Bolt, spacer M12 X 233 KF50M	31-112-015		4
32	Pump crankcase KF40/KF50M	31-101-001		1
33	Roller bearing 33210/Q KF40/KF50M	31-101-002		2
34	O-ring 94.92 X 2.62 KF40/KF50M	31-101-003	D	2
35A	OPTION Shim 0.1 KF40/KF50M	31-101-004A		-
35B	OPTION Shim 0.25 KF40/KF50M	31-101-004B		-
36	Washer notched 45mm KF40/KF50M	31-101-005	D	1
37	Spacer KF40/KF50M	31-101-006		1
38	O-ring 39.34 X 2.62 KF40/KF50M	31-101-007	D	1
39	Oil level indicator side cover KF40/KF50M	31-101-008		1
40	Screw Tcei M6 X 18 KF40/KF50M	31-101-009		20
41	Oil cap 21.5 X 91 KF40/KF50M	31-101-012		1
42	Crankcase cover KF40/KF50M	31-101-013		1
43	O-ring 215 X 3mm KF40/KF50M	31-101-014	D	1
44	Plug D.15 port KF40/KF50M	31-101-015		4
45	Lifting eyebolt KF40/KF50M	31-101-057		1
46	Bolt, M12 X 25, UNI 5739 KF40/KF50M	31-101-077		1
47	Connecting rod screw KF40/KF50M	31-101-016		6
48	Connecting rod KF40/KF50M	31-101-021		3
49	Connecting rod bearing KF40/KF50M new/s	31-101-060	E	3
49A	OPTION Connecting rod bearing +0.25mm KF40/50M	31-101-078	F	3
49B	OPTION Connecting rod bearing +0.50mm KF40/50M	31-101-079	G	3
50	Crankshaft KF40/KF50M	31-101-017		1
51	Crankshaft key KF40/KF50M	31-101-018		1
52	Motor side bearing cover KF40/KF50M	31-101-019		1
53	Oil seal 50 X 6.5 X 8 viton KF40/KF50M	31-101-020	D	1
54	Vent plug dust cap KF40/KF50M	31-101-075		3
55	Vent plug KF40/KF50M	31-101-074		3
56	Babbit bushing KF40/KF50M	31-101-061	E	3
56A	OPTION Babbit bushing +0.25mm KF40/KF50M	31-101-080	F	3
56B	OPTION Babbit bushing +0.50mm KF40/KF50M	31-101-081	G	3
57	Ring D.20 KF40/KF50M	31-101-022		6
58	Piston guide KF40/KF50M	31-101-023		3
59	Bushing, bronze KF40/KF50M	31-101-082		3
60	Pin 20 X 38 KF40/KF50M	31-101-024		3
61	Wiper KF40/KF50M	31-101-026		3
62	Seal 38 X 52 X 7 KF40/KF50M	31-101-025	D	3
64	Plug G 1/2 X 10 TE27 ZINC KF40/KF50M	31-101-011		3

17 DECLARATION OF INCORPORATION

DECLARATION OF INCORPORATION

(In accordance with Annex II of European Directive 2006/42/EC)

The manufacturer **INTERPUMP GROUP S.p.A. - Via E. Fermi, 25 - 42049 - S. ILARIO D'ENZA - Italy** **DECLARES** that the product identified and described as follows:

Name: Pump
Type: Reciprocating plunger pump for high pressure water
Trademark: INTERPUMP GROUP
Model: 71 MUD series

Is found to comply with the requirements of the directives listed below and subsequent updates:

- Machinery Directive 2006/42/EC
- Directive on manufacturer responsibility 85/374/EC

UNI EN ISO 12100.1:2005 - UNI EN ISO 12100.2:2005 - UNI EN 809:2000

The pump identified above meets all the essential safety and health protection requirements as listed in section 1 of Annex I of the Machinery Directive and the relevant technical documentation has been compiled in accordance with Annex VII B.

In addition, the manufacturer undertakes to make available, following a reasoned request, a copy of the relevant technical pump documentation in the manner and terms to be defined.

The pump should not be put into service until the plant to which the pump is to be incorporated has been declared in accordance with the provisions of the relevant directives and/or standards.

Person authorized to compile the technical file Name: Maurizio Novelli
Address: INTERPUMP GROUP S.p.a. - Via E. Fermi, 25 -
42049 - S- ILARIO D'ENZA (RE) - Italy

Person authorized to draw up the declaration: CEO Ing. Paolo Marinsek
Reggio Emilia - January 2010

Signed:





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